

**SIGMA SURGICAL PVT. LTD.**

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**SORATH**  
All about life

To:

**SUPRA INDUSTRIES**  
SP 106, MIDC Bhosari S-Block,  
Nr. Century Enka Ltd.  
Pune 411026, INDIA  
Date: 04.02.2012

**Subject: Appreciation for good Product**

Dear Mr. Mandar Gokran,

I am writing this letter in order to express my gratitude for the high quality product provided us by SUPRA INDUSTRIES with at our plate during last 3 months.

We achieve great performance with Cutting fluid HANGSTERFER'S 787 and 737 as below.

Cutting Oil	Cutting Tool Type	Life against Previous cutting oil
787	3.0 dia 4F Ball End mill	225 %
737	3.0 dia 4F Ball End mill	220 %
787	5.0 dia 4F Flat End mill	200%
737	5.0 dia 4F Flat End mill	170%
787	12.0 dia 4F Flat End mill	145%
737	12.0 dia 4F Flat End mill	130%
787	8.0 dia 4F Ball End mill	300%
737	8.0 dia 4F Ball End mill	220%
787	32.00 Dia inserted (3)	120 %
737	32.00 Dia inserted (3)	100 %

Where 100% is equal life to previous cutting oil; During Trials we; use same machine, Job, tools and parameters.

We also like you to know that HANGSTERFER'S 787 is less than half consumption against previous cutting oil.

And I want you to be proud of have such a Product with you. The Product is amazing. It proves on all our expectations, I am very happy to have this product in our production Process.

Thank you and your professional staff one more time. All the best.

Sincerely,

MEHUL GOKRAN  
(M. D. Production)

